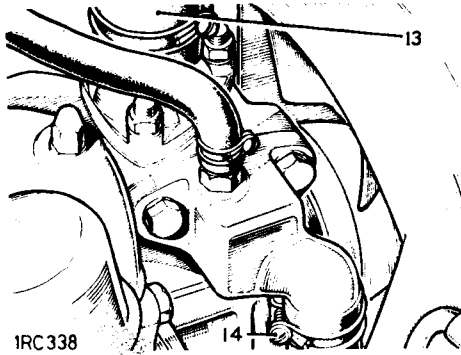
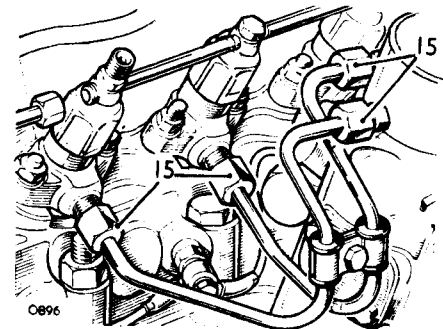


- 13 Disconnect the coolant hose from the thermostat housing.
- 14 Disconnect the coolant by-pass hose.



- 15 Slacken the fuel injector feed pipes at the distributor pump and disconnect them from the injectors.



- 16 Remove the valve gear. 12.29.34.
- 17 Slacken evenly and remove the remaining cylinder head fixings.
- 18 Lift off the cylinder head.
- 19 Withdraw the gasket.

Refitting
CAUTION: If a non-retorque fabric type cylinder head gasket is being used it must be fitted dry, without grease or any sealing compound.

- 12 Disconnect the heater hoses if fitted.

- 20 If a fitte with com PL 32/M jointing
- 21 Pos bloc upp
- 22 Plac Eng exci rocl NO late plai heat
- 23 Plac bore corr tapp
- 24 Fit enga

gasket on the cylinder he lettering 'DIESEL'

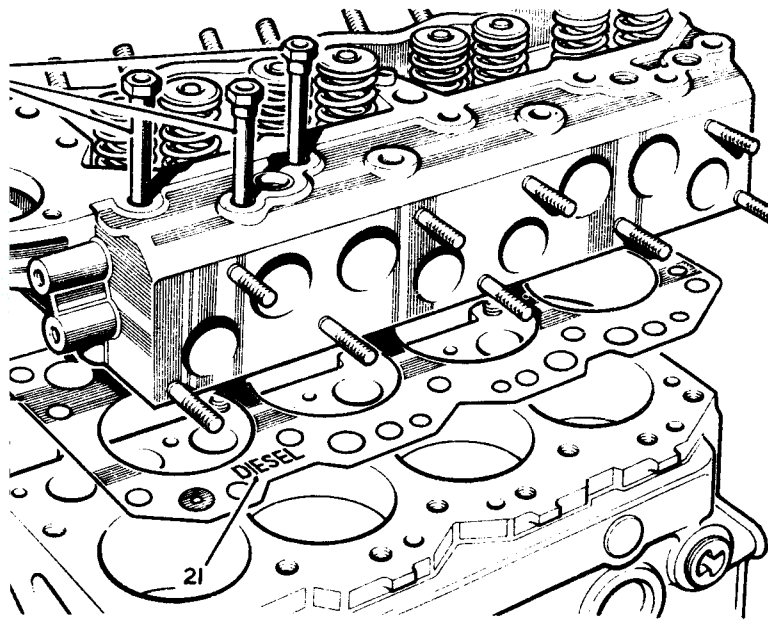
nder head in position. e cylinder head fixings that also secure the sembly.

ain bearing engines and in bearing engines have tted between the cylinder he cylinder head.

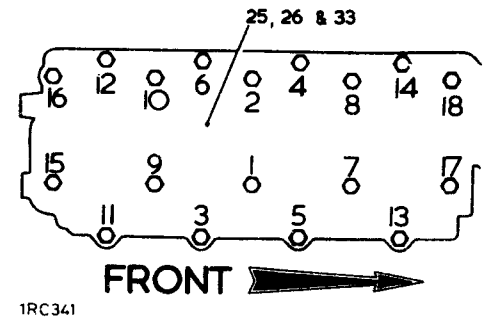
rods into their original ure that they bottom he spherical seats in the

r shaft assembly and ngs.

- 17
- 18 & 1
- 19 & 2
- 1RC 34

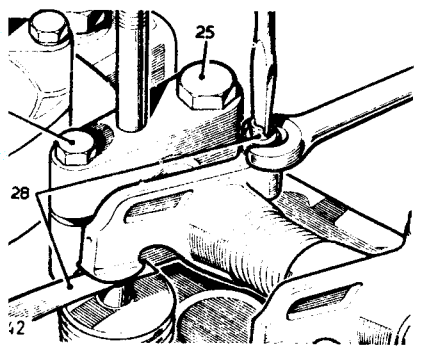


- (90 lbf. ft.).
- 26 Secure the 5/16 in. UNF rocker shaft fixings. Torque 2,4 kgf. m (18 lbf. ft.).



1RC341

Set the tappet clearances to 0,25 mm (0.010 in.) for all valves, as follows:
 Set No. 1 tappet with No. 8 valve fully open.
 Set No. 3 tappet with No. 6 valve fully open.
 Set No. 5 tappet with No. 4 valve fully open.
 Set No. 2 tappet with No. 7 valve fully open.
 Set No. 8 tappet with No. 1 valve fully open.
 Set No. 6 tappet with No. 3 valve fully open.
 Set No. 4 tappet with No. 5 valve fully open.
 Set No. 7 tappet with No. 2 valve fully open.
 Recheck the tappet clearances with the locknuts tightened, and readjust if necessary.



1RC 32

estos type gasket is being

- 25 Secure to 1/2 in. UNF cylinder head fixings. 606445. Torque 12,5 kgf. m