

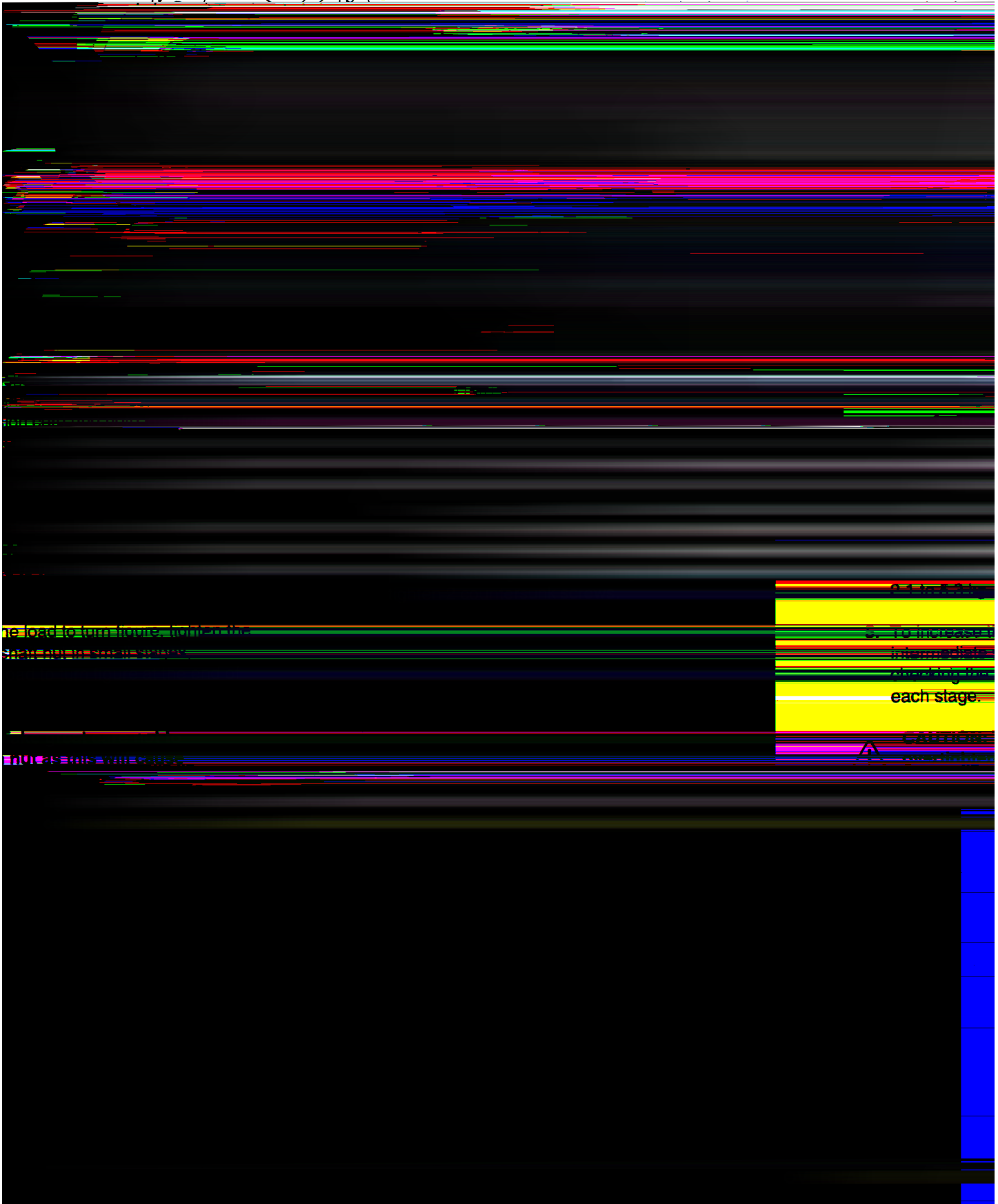


Intermediate gear load to turn - bearing pre-load

1. Select neutral.

6. When load to turn figure - bearing pre-load is correct, stake flange of intermediate shaft nut into recess in intermediate shaft.
7. Remove tool **LRT-41-005**.
8. *Up to serial no. 288709E*: Fit and tighten 2 countersunk screws to secure mainshaft input

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3. To increase intermediate gear load to turn figure, adjust the bearing pre-load on each stage.

